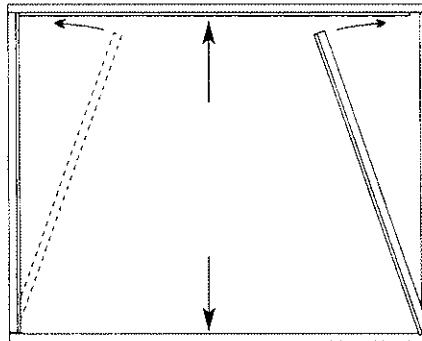
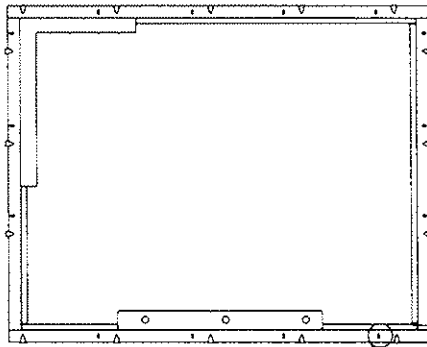


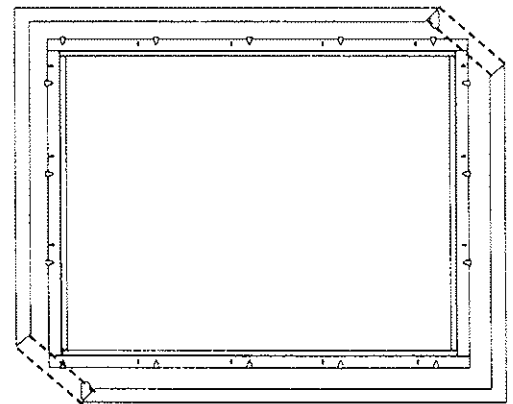
1. Check rough opening. Dimensions are Rabbet to Rabbet + 1 1/4".



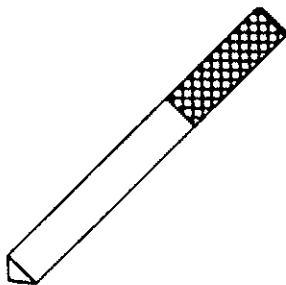
2. Sleeve bottom header over wall, then top header. Sleeve both jambs over wall and interlock jambs with tabs on top and bottom headers. If using mullions, see mullion instructions below.



3. Raise bottom header on one side until wall is seen in 2/3 of oval slot. Place fastener next to slot. Level bottom header and fasten at each clip. Using a square, align both side jambs to bottom header to form square corners. Fasten sides at each clip. Pull top header tight to jambs and fasten. Anchor both sides of the frame keeping all joints tight and corners at 90° angles.



4. Insert corner pieces to header casings and assemble upright casing as shown. Apply top header/left jamb casing assembly to frame by putting casing over outside of clips and then tapping it over the inside of the clip. Install the other assembly in the same way interlocking the two assemblies with the corner clips. Apply casing to the opposite side in the same manner. Align mitres for tight fit.



**TA-41 Glass Stop Dimpler Tool -**  
 Used to meet 2" fire rating requirements.

**MULLIONS**

1. Before placing jamb pieces in opening, locate and apply mullion brackets as required. Sleeve jambs over walls, but do not fasten
2. Start at one end of the assembly and place mullions over brackets. If horizontal mullions are used, they must be placed on the jamb then on the vertical mullion as it is tipped into position.
3. When all mullions are in place the jambs should be brought tight to the mullion using a screwdriver in the oval slot.
4. When mullions are in place and joints are tight proceed with anchoring as shown on the instructions.

See page I-5 for additional information.